

DECLARATION OF PERFORMANCE N° 0333-CPR-8303

1. Unique identification code of product-type : Calcium aluminate cement EN 14647 - CAC

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant Article 11(4) :

CAC CE "50H"

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

Préparation of concrete, mortar, grout, etc.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer, as required pursuant to Article 11 (5):

Ternal[®] XF

IMERYS Aluminates S.A.S. - Usine de Fos sur Mer

BP 20001

13771 FOS SUR MER CEDEX

5. Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2): Non applicable

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

System 1+

7. In case of the declaration of performance concerning a construction product covered by a harmonised standard:

The notified body, AFNOR Certification N° 0333, performed, under system 1+, the determination of the product-type on the basis of type testing (including sampling), the initial inspection of the manufacturing plant and of the factory production control, the continuous surveillance, assessment and evaluation of factory production control, the audit-testing of samples taken before placing the product on the market, and has issued the certificate of constancy of the product.

9. Declared performance

Essential characteristics	Performance	Harmonized technical specification
Calcium aluminate cement constituents and composition	CAC	
Compressive strength	CS6h≥18MPa	
(6h and 24h)	CS24h≥40MPa	
Setting time (IS)	IS≥90 min	
Alumina content	35%≤Al₂O₃≤58%	EN 14647:2005
Sulfide content	S ²⁻ ≤0.10%	7
Chloride content	Cl ⁻ ≤0.10%	
Alkali content	Na₂O _{equivalent} ≤0.40% Na₂O _{equivalent} = Na₂O+0.658xK₂O	
Sulfate (as SO3) content	SO₃≤0.50%	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Jamel Mahiaoui Quality Manager

Fos sur Mer , 14/01/2022



C E Identification number of the certification body 0333 IMERYS Aluminates S.A.S. 43, Quai de Grenelle Name or identifying mark of the producer 75015 PARIS Registered address of the producer Tel : +33 1 49 55 65 00 Name or identifying mark of the factory where the cement was produced Usine de Fos sur Mer The last two digits of the year in which the marking was affixed 15 Number of the EC declaration of performance 0333-CPR-8303 EN 14647 Number of European Standard CAC Standard designation of product-type Intended uses for the relevant standard Preparation of concrete, mortar, grout, etc. Performance declared Declared performance is defined by the standard designation